## **Toyota Forklift Part**

Toyota Forklift Part - Ever since 1992, Toyota Material Handling inc., U.S.A., often known as TMHU, continues to be the best selling lift truck provider in the United States. Proudly celebrating more than 40 years of performance, the Irvine, California situated company provides a comprehensive line of quality lift vehicles. Thanks to their status of superiority, reliability, and sturdiness, Toyota remains popular in this aggressive market. Quality is the foundation of Toyota's renowned Toyota Production System practiced at all manufacturing facilities, including TIEM, which is stands for Toyota Industrial Equipment Manufacturing, located in Columbus, Indiana. The majority of the Toyota lift trucks sold in the U.S.A are manufactured here.

All Toyota equipment and components designed within North America adhere to the International Organization for Standardization or ISO 14001 standard. TIEM has been honored many times for its commitment to constant development, and its environmental systems. It is the first and only manufacturer to offer EPA and CARB-certified Compressed Natural Gas powered lift trucks on the market. For example, the Toyota 8-Series IC lift trucks emit 70 percent less smog forming emissions than the current federal EPA standards and have complied with California's strict emission standards and regulations.

## TMHU, U.S.A. - Leading the Industry

The head of Toyota Material Handling, U.S.A., Brett Wood feels that TMHU's success comes from its dedication to manufacture high quality lift trucks at the same time as offering first-rate customer assistance and service. "We must be able to learn and predict the needs of our customers," said Brett Wood. "As a leader, our success also depends on our ability to address our customers' operational, safety and environmental cost issues." TMHU's parent company, Toyota Industries Corporation, also called TICO, is listed in Fortune Magazine as the world's biggest lift truck provider and is among the magazines impressive World's Most Admired Companies.

New Meaning to Environmental Responsibility

Toyota Industries Corporation, as the parent company, has instilled a rich company doctrine of environmental stewardship in Toyota. Not a lot of other corporations and no other lift truck maker can meet Toyota's history of caring for the environment while concurrently encouraging the economy. Environmental accountability is a key characteristic of corporate decision making at Toyota and they are proud to be the first and only manufacturer to provide UL-listed, EPA - and CARB -certified Compressed Natural Gas powered lift trucks. Yet one more reason they remain a leader within the industry.

Toyota first introduced the 8-Series line of lift vehicles in 2006, again exhibiting its leadership and innovation in the industry. Featuring an exclusive emission system that eclipsed both Federal EPA emission principles, and California's more environmentally friendly emission standards. The finished creation is a lift truck that produces 70 percent less smog forming emissions than the current Federal standards tolerate.

Also in 2006, Toyota developed a partnership with the Arbor Day Foundation, furthering their responsibility to the environment. Greater than 57,000 trees have been planted in district parks and national forests damaged by natural causes such as fires, as a result of this partnership. 10,500 seedlings have also been circulated through Toyota Industrial Equipment's network of sellers to non-profit organizations and local consumers to help sustain communities all over the U.S.

Toyota's lift trucks offer improved efficiency, visibility, ergonomics and durability, and most significantly, the industry's leading safety technology. The company's System of Active Stability, also known as "SAS", helps lessen the possibility of mishaps and accidental injuries, in addition to increasing productivity levels while minimizing the likelihood of product and equipment breakage.

System Active Stability is able to sense circumstances that could lead to lateral unsteadiness and likely lateral overturn. When any of these factors have been detected, the SAS will instantaneously engage the Swing Lock Cylinder to re-stabilize the rear axle. This alters the lift truck's stability trajectory from triangular in shape to rectangular, offering a major increase in stability which substantially reduces the likelihood of an accident from a lateral overturn. The Active Mast Function Controller or the Active Control Rear Stabilizer also helps to avoid injuries or accidents while adding strength.

The SAS systems were initially utilized on the 7-Series internal combustion lift vehicles which were put on the market in 1999. These systems helped push Toyota into the lead for industry safety standards. Now, SAS is used on almost every modern internal combustion models and is standard equipment for the new 8-Series. There are more than 100,000 SAS-equipped lift trucks in action, exceeding 450 million hours combined. The increased population of SAS-equipped trucks in the field, along with required worker training, overturn fatalities across all brands have decreased by 13.6% since 1999. Also, there have been an overall 35.5% decrease in industry wide collisions, loss of control, falls and overturn from a lift vehicle for the same period.

Toyota's rigid values continue far beyond the technology itself. The company believes in offering extensive Operator Safety Training services to help customers satisfy and exceed OSHA standard 1910.178. Training programs, video tutorials and various resources, covering a broad scope of topics-from individual safety, to OSHA regulations, to surface and cargo situations, are offered through the supplier network.

Ever since the transaction of its first lift vehicle in the U.S. to the fabrication of its 350,000th lift vehicle produced in 2009 at Toyota Industrial Equipment Manufacturing, TMHU has sustained a solid presence in the U.S. This reality is demonstrated by the statistic that 99% of Toyota lift trucks bought in America today are manufactured in the United States.

TMHU is based in Columbus Indiana and houses nearly 1 million square feet of manufacturing facilities over 126 acres of property. Facilities include a National Customer Center, as well as production operations and distribution centers for equipment and service

parts, with the total commitment exceeding \$113 million dollars.

The new National Customer Center was conceived to serve both dealers and buyers of TMHU. The facility includes a 360-degree display room, a presentation theater complete with stadium seating for 32, an section for live merchandise demonstrations with seating capacity for 120; a presentation theater; Toyota's Hall of Fame showcasing Toyota's story since the birth of its founder, Sakichi Toyoda, in 1867, and finally a education center.

TMHU has 68 official industrial equipment dealers, along with 189 dealership locations all through the United States, providing the most complete and inclusive client support and customer service in the industry. The company's new and Licensed Used lift trucks, service, components, and financing features make Toyota dealerships a one-stop shop to guarantee overall client satisfaction.